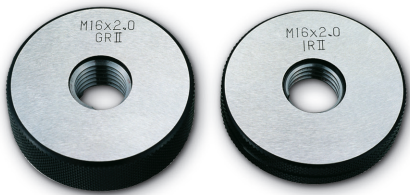
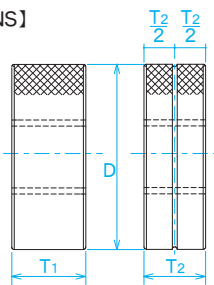


THREAD RING GAUGE

THREAD RING GAUGE SET



[DIMENSIONS]



MATERIAL Alloy tool steel

Model No.	Size	Outside Dimension / D (mm)	T ₁ (mm)	T ₂ (mm)
GRIR2-0204	M2 × P0.4	25	3	3
GRIR2-02304	M2.3 × P0.4			
GRIR2-025045	M2.5 × P0.45			
GRIR2-026045	M2.6 × P0.45		4	4
GRIR2-0305	M3 × P0.5			
GRIR2-0407	M4 × P0.7			
GRIR2-0508	M5 × P0.8	30	8	6
GRIR2-0610	M6 × P1.0			
GRIR2-0710	M7 × P1.0			
GRIR2-0810	M8 × P1.0			
GRIR2-08125	M8 × P1.25	40	10	8
GRIR2-1010	M10 × P1.0			
GRIR2-10125	M10 × P1.25			
GRIR2-1015	M10 × P1.5			
GRIR2-1210	M12 × P1.0			
GRIR2-12125	M12 × P1.25			
GRIR2-1215	M12 × P1.5	15	10	
GRIR2-12175	M12 × P1.75			
GRIR2-1415	M14 × P1.5			
GRIR2-1420	M14 × P2.0			
GRIR2-1615	M16 × P1.5	50	22	15
GRIR2-1620	M16 × P2.0			
GRIR2-1815	M18 × P1.5			
GRIR2-1825	M18 × P2.5			
GRIR2-2015	M20 × P1.5			
GRIR2-2025	M20 × P2.5			

How to Use thread ring gauge

① GO Gauge



First, Screw the fastener into the GO gauge. It should thread on without difficulty.

② NOGO Gauge



JIS Standard Next, using NOGO gauge, no more than two complete turns should be possible.

ISO Standard Next, using NOGO gauge, no more than two complete turns should be possible.

If pass both steps, ① and ②, thread passes examination by thread ring gauge.